

Packaging Examples JIT/JIS

VDA 4987 P4

Version July 2020



Process description

This Annex describes the mapping of selected packaging structures in despatch advices transmitted via EDIFACT message DESADV in JIS and JIT processes. This Annex contributes to a better understanding of the recommendations and their application in practice but does not claim to be complete with respect to all possible structures occurring in practice.

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Version	July 2020
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Table of contents

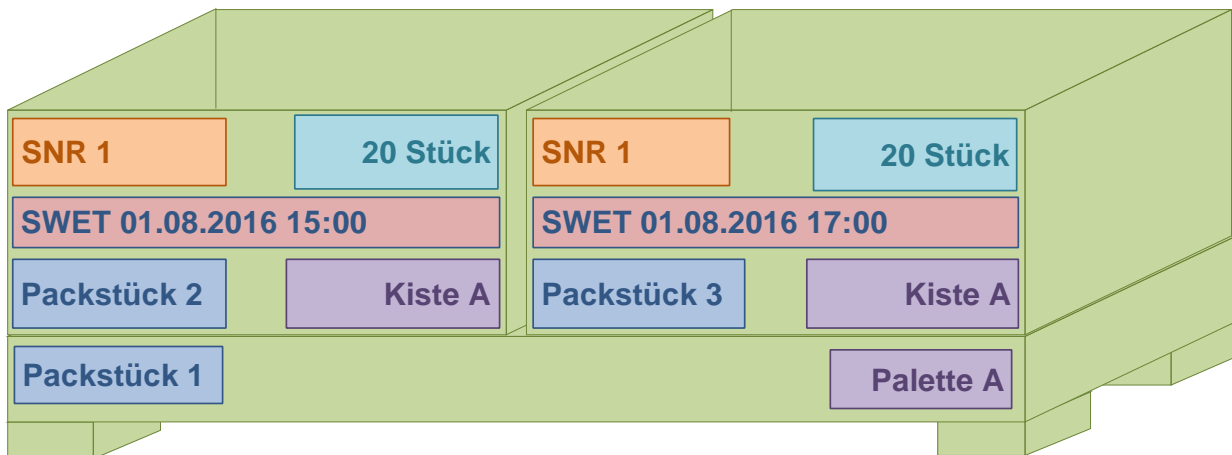
1	Examples of just-in-time (JIT) deliveries.....	4
1.1.	Shipment: just in time - two containers with identical content but different agreed delivery dates and times (SWET).....	4
2	Examples of just-in-sequence (JIS) deliveries.....	6
2.1	Shipment: just in sequence - one container with four compartments; each compartment is represented as a separate container (COPACK).....	6
2.2	Shipment: just in sequence - mixed handling unit with COPACK and parts carriers for scope of delivery for three production numbers	11
1.1.	Shipment: just in sequence - one container	15
1.2.	Shipment: just in sequence - two containers, one part number and one part each.....	17
1.3.	Shipment: just in sequence - two containers each containing one module, consisting of multiple part numbers	19
1.4.	Shipment: two pallets with two containers, each container containing one module comprising multiple part numbers; production number from outer packaging.....	21
1.5.	Shipment: just in sequence - two pallets with two containers each; each container containing one module and one production number consisting of multiple part numbers.....	25
1.6.	Shipment: just in sequence - one pallet with four containers; each container containing one module and one production number consisting of multiple part numbers.....	29
1.7.	Shipment: just in sequence - mixed handling unit with COPACK and two production numbers JIS scope of delivery for reordered bumpers.....	33
1.8.	Shipment: just in sequence - one pallet with four boxes and two JIS modules per box; each JIS module is represented as a COPACK and assigned multiple part numbers.....	36
1.9.	Shipment: just in sequence - multiple KLTs (small load carriers) on one pallet; separate delivery note number for each KLT; each KLT containing four compartments for various production numbers and various part numbers	42
1.10.	Shipment: just in sequence - multiple KLTs on one pallet; one delivery note number for entire pallet; each KLT is assigned to one production number and contains two compartments for various part type groups with various part numbers	45

1 Examples of just-in-time (JIT) deliveries

In general, the packaging structures in messages advising JIT deliveries do not differ from those in standard messages. This chapter only describes special situations that might occur in conjunction with JIT deliveries.

1.1. Shipment: just in time - two containers with identical content but different agreed delivery dates and times (SWET)

In this scenario, the SWET is the date and time of use at the assembly line and is stated on the label.



Orange = item number

Light blue = quantity in pieces

Purple = package type

Dark blue = package ID

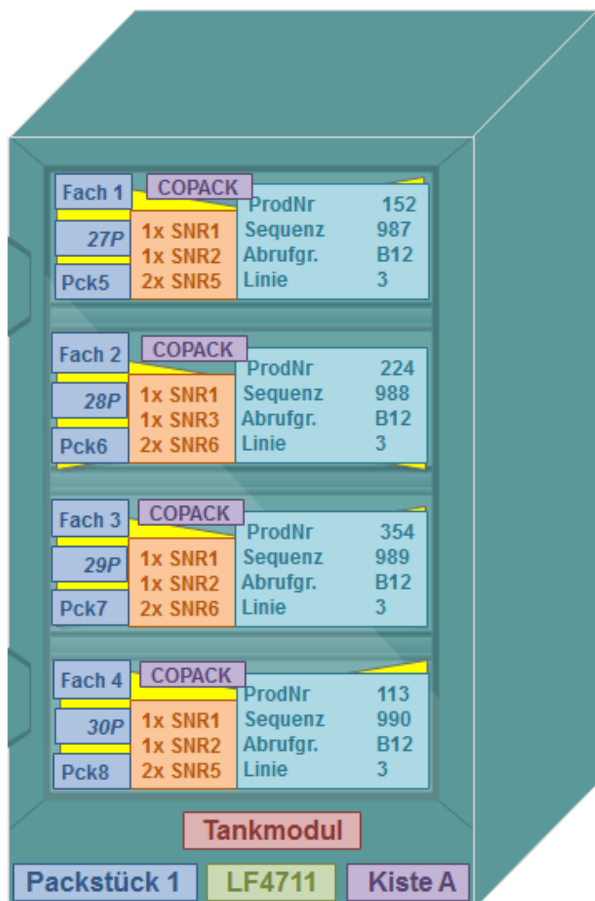
Red = required arrival date at ship-to's location

CPS+1++3'	Outer packaging / handling unit
PAC+1+:35:AAE+PALETTE A::92'	1 x pallet A reusable packaging of service provider
QTY+189:2:PCE'	2 contained inner packaging units
PCI+17+GGF. VERSANDMARKIERUNG++6J::5'	Optional shipping mark and type of label (master label)
GIN+ML+PACKSTÜCK 1'	Identification: package 1
GIN+AW+PACKSTÜCK 2	Package 2 is included
+PACKSTÜCK 3'	Package 3 is included
CPS+2++1'	Inner packaging
PAC+1+:35:AAE+KISTE B::92'	1 x box B reusable packaging of supplier
QTY+52:20:PCE'	Contained quantity: 20 pieces
PCI+17+GGF. VERSANDMARKIERUNG++1J::5'	Optional shipping mark and type of label (single label)
DTM+2:201608011500:203'	Agreed delivery date and time 01/08/2016 15:00
GIN+ML+PACKSTÜCK 2'	Identification: package 2
LIN+++SNR 1:IN'	SNR1
QTY+12:20:PCE'	Delivery quantity: 20 pieces
RFF+AAU:L00010:1'	Despatch advice L00010, item 1
RFF+ON:RAHMENVERTRAG0815'	Framework contract Rahmenvertrag0815
CPS+3++1'	Inner packaging
PAC+1+:35:AAE+KISTE B::92'	1 x box B reusable packaging of service provider
QTY+52:20:PCE'	Contained quantity: 20 pieces
PCI+17+GGF. VERSANDMARKIERUNG++1J::5'	Optional shipping mark and type of label (single label)
DTM+2:201608011700:203'	Agreed delivery date and time 01/08/2017 17:00
GIN+ML+PACKSTÜCK 3'	Identification: package 3
LIN+++SNR 1:IN'	SNR1
QTY+12:20:PCE'	Delivery quantity: 20 pieces
RFF+AAU:L00010:2'	Despatch advice L00010, item 2
RFF+ON:RAHMENVERTRAG0814'	Framework contract Rahmenvertrag0814

2 Examples of just-in-sequence (JIS) deliveries

Delivery advices for the just-in-sequence process must always include the production number, the sequence number, the call-off group and the assembly line.

- 2.1 Shipment: just in sequence - one container with four compartments; each compartment is represented as a separate container (COPACK)



SG 10	Outer packaging level
CPS+1++3'	Consecutive number 1: outer packaging
PAC+1+:35:AAC+Kiste A::92'	1 x box 1 reusable packaging of supplier
QTY+189:4:PCE'	Number of inner packaging units: 4
PCI+17+ggf. Versandmarkierung++3J::5'	Optional shipping mark and type of label (single label)
GIR+3+Tankmodul'	Module name: Tank module
GIN+ML+Packstück 1: 3JUN987654321Packstück 1'	Package ID, as both simple package number and as license plate (see Guideline)
GIN+AW+Pck5+Pck6+Pck7+Pck8'	Contains packages Pck5, Pck6, Pck7, Pck8
SG 10	Inner packaging level
CPS+2++1'	Consecutive number 2: inner packaging
PAC+1+:35:AAC+COPACK::92'	1 x COPACK
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single label)
GIR+4+152:AN+987:XO+B12:XA+3:XN'	Production number: 152 Sequence number: 987 Call-off group: B12 Assembly line: Line 3
GIN+ML+Pck5'	Package ID: Pck5
GIN+BU+27P'	Package number of customer: 27P
GIN+AO+Fach 1'	Compartment number: compartment 1
SG 17	Part numbers of module
LIN+++SNR1:IN++2'	Part number SNR1; part of assembly component/module
QTY+12:4:PCE'	Delivery quantity 4 pieces
QTY+11:1:PCE'	Partial quantity 1 in this compartment
RFF+ON:Rahmenvertrag0815'	Order number
RFF+AAU:LF4711'	Delivery note number LF4711
LIN+++SNR2:IN++2'	Part number SNR2; part of assembly component/module
QTY+12:3:PCE'	Delivery quantity 3 pieces
QTY+11:1:PCE'	Partial quantity 1 in this compartment
RFF+AAU:LF4711'	Delivery note number LF4711
RFF+ON:Rahmenvertrag0815'	Order number
LIN+++SNR5:IN++2'	Part number SNR5; part of assembly component/module
QTY+12:4:PCE'	Delivery quantity 4 pieces
QTY+11:2:PCE'	Partial delivery quantity 2 pieces

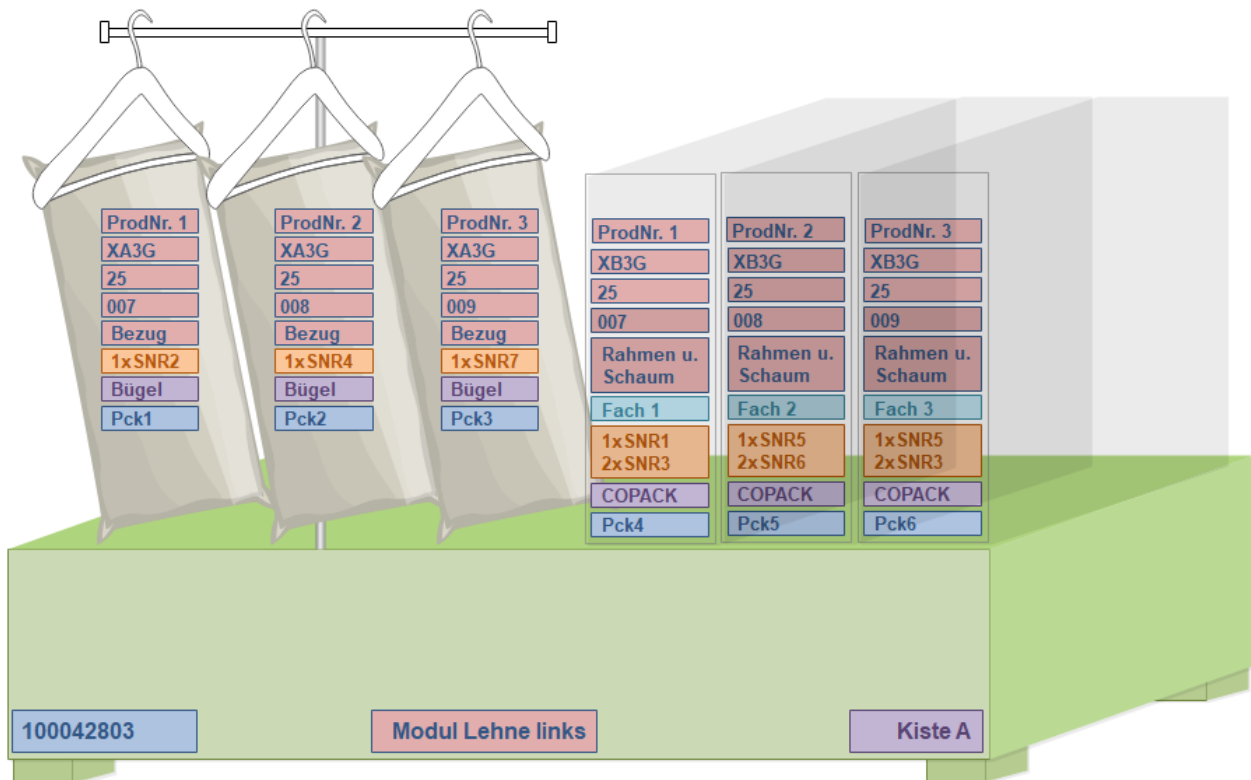
RFF+AAU:LF4711 '	Delivery note number LF4711
RFF+ON:Rahmenvertrag0815 '	Order number
SG 10	Inner packaging level
CPS+3++1 '	Consecutive number 3: inner packaging
PAC+1+:35:AAC+COPACK::92 '	1 x COPACK
PCI+17+ggf. Versandmarkierung++1J::5 '	Optional shipping mark and type of label (single label)
GIR+4+224:AN+988:XO+B12:XA+3:XN '	Production number: 224 Sequence number: 988 Call-off group: B12 Assembly line: Line 3
GIN+ML+Pck6 '	Package ID: Pck6
GIN+BU+28P '	Package number of customer: 28P
GIN+AO+Fach 2 '	Compartment number: Compartment 2
SG 17	Part numbers of module
LIN+++SNR1:IN++2 '	Part number SNR1; part of assembly component/module
QTY+12:4:PCE '	Delivery quantity 4 pieces
QTY+11:1:PCE '	Partial quantity 1 in this compartment
RFF+ON:Rahmenvertrag0815 '	Order number
RFF+AAU:LF4711 '	Delivery note number LF4711
LIN+++SNR3:IN++2 '	Part number SNR3; part of assembly component/module
QTY+12:1:PCE '	Delivery quantity 1 pieces
QTY+11:1:PCE '	Partial quantity 1 in this compartment
RFF+AAU:LF4711 '	Delivery note number LF4711
RFF+ON:Rahmenvertrag0815 '	Order number
LIN+++SNR6:IN++2 '	Part number SNR6; part of assembly component/module
QTY+12:4:PCE '	Delivery quantity 4 pieces
QTY+11:2:PCE '	Partial delivery quantity 2 pieces
RFF+AAU:LF4711 '	Delivery note number LF4711
RFF+ON:Rahmenvertrag0815 '	Order number
SG 10	Inner packaging level
CPS+4++1 '	Consecutive number 4: inner packaging
PAC+1+:35:AAC+COPACK::92 '	1 x COPACK
PCI+17+ggf. Versandmarkierung++1J::5 '	Optional shipping mark and type of label (single label)

GIR+4+354:AN+989:XO+B12:XA+3:XN'	Production number: 354 Sequence number: 989 Call-off group: B12 Assembly line: Line 3
GIN+ML+Pck7'	Package ID: Pck7
GIN+BU+29P'	Package number of customer: 29P
GIN+AO+Fach 3'	Compartment number: Compartment 3
SG 17	Part numbers of module
LIN+++SNR1:IN++2'	Part number SNR1; part of assembly component/module
QTY+12:4:PCE'	Delivery quantity 4 pieces
QTY+11:1:PCE'	Partial quantity 1 in this compartment
RFF+ON:Rahmenvertrag0815'	Order number
RFF+AAU:LF4711'	Delivery note number LF4711
LIN+++SNR2:IN++2'	Part number SNR2; part of assembly component/module
QTY+12:3:PCE'	Delivery quantity 3 pieces
QTY+11:1:PCE'	Partial quantity 1 in this compartment
RFF+AAU:LF4711'	Delivery note number LF4711
RFF+ON:Rahmenvertrag0815'	Order number
LIN+++SNR6:IN++2'	Part number SNR6; part of assembly component/module
QTY+12:4:PCE'	Delivery quantity 4 pieces
QTY+11:2:PCE'	Partial delivery quantity 2 pieces
RFF+AAU:LF4711'	Delivery note number LF4711
RFF+ON:Rahmenvertrag0815'	Order number
SG 10	Inner packaging level
CPS+5++1'	Consecutive number 5: inner packaging
PAC+1+:35:AAC+COPACK::92'	1 x COPACK
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single label)
GIR+4+113:AN+990:XO+B12:XA+3:XN'	Production number: 113 Sequence number: 990 Call-off group: B12 Assembly line: Line 3
GIN+ML+Pck8'	Package ID: Pck8
GIN+BU+30P'	Package number of customer: 30P
GIN+AO+Fach 4'	Compartment number: Compartment 4

SG 17	Part numbers of module
LIN+++SNR1:IN++2'	Part number SNR1; part of assembly component/module
QTY+12:4:PCE'	Delivery quantity 4 pieces
QTY+11:1:PCE'	Partial quantity 1 in this compartment
RFF+ON:Rahmenvertrag0815'	Order number
RFF+AAU:LF4711'	Delivery note number LF4711
LIN+++SNR2:IN++2'	Part number SNR2; part of assembly component/module
QTY+12:3:PCE'	Delivery quantity 3 pieces
QTY+11:1:PCE'	Partial quantity 1 in this compartment
RFF+AAU:LF4711'	Delivery note number LF4711
RFF+ON:Rahmenvertrag0815'	Order number
LIN+++SNR5:IN++2'	Part number SNR5; part of assembly component/module
QTY+12:4:PCE'	Delivery quantity 4 pieces
QTY+11:2:PCE'	Partial delivery quantity 2 pieces
RFF+AAU:LF4711'	Delivery note number LF4711
RFF+ON:Rahmenvertrag0815'	Order number

2.2 Shipment: just in sequence - mixed handling unit with COPACK and parts carriers for scope of delivery for three production numbers

This example shows parts for stock (frames and hoses) that are commissioned and despatched based on a JIS call with the relevant references.



CPS+1++3 '	Outer packaging
PAC+1+:35:AAD+KISTE A::92 '	1 x JIS packaging of supplier as agreed with customer: "box A"
QTY+189:6:PCE '	6 contained inner packaging units
PCI+17+BEHAELTERBELEG JIS++4J::5 '	Master label for JIS loading unit with 3 sequences according to recipient's JIS standard
GIN+ML+100042803: 4JUN123456789100042803 '	Identification: JIS package
GIN+AW+PCK1+PCK2+PCK3+PCK4+PCK5 '	Contains packages: PCK1, PCK2, PCK3, PCK4, PCK5
GIN+AW+PCK6 '	Contains package: PCK6

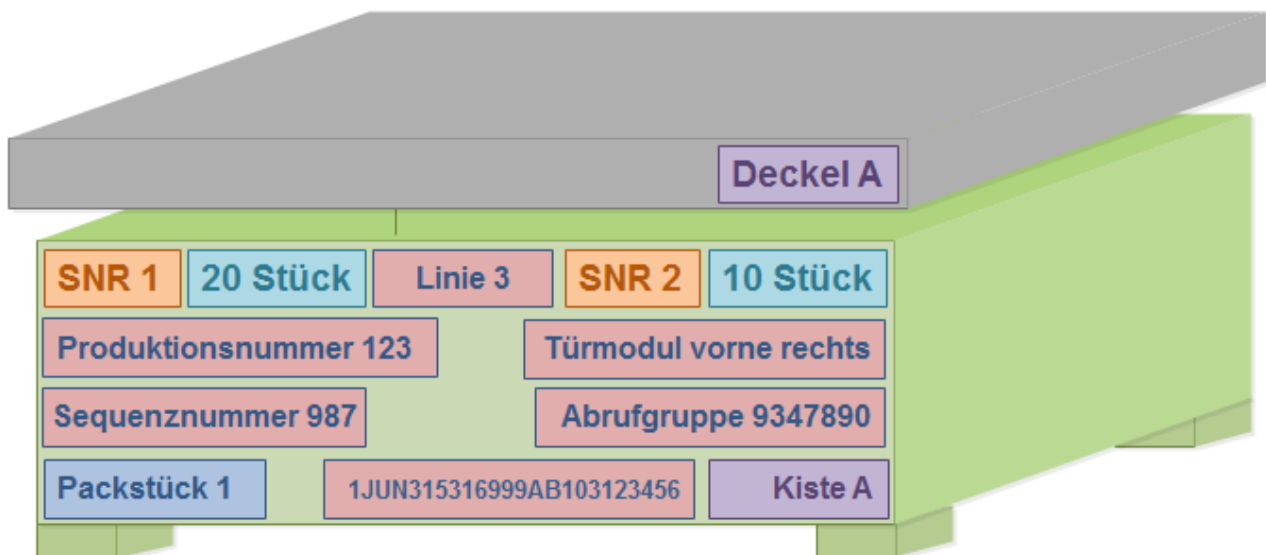
CPS+2++1'	
PAC+1+:35+COPACK::92'	COPACK virtual packaging unit
PCI+17+MODULLABEL JIS++1J::5'	Single label for each scope of delivery to prod. no., according to recipient's JIS standard
GIR+4+ProdNr 1:AN	Production no. of 1st vehicle
+XB3G:XA +25:XN'	Call-off group Assembly line
GIR+4+007:XO'	Sequence number / sequence number
GIR+3+RAHMEN UND SCHAUM'	Module name
GIN+ML+PCK4'	Package ID: Pck4
GIN+AO+FACH 1'	Compartment number: Compartment 1
LIN+++SNR1:IN++2'	Part number: SNR1 and indicator for assembly part
QTY+12:1:PCE'	Delivery quantity 1
QTY+11:1:PCE'	Partial delivery quantity 1
RFF+AAU:65432123:1'	Delivery note number 65432123 Despatch advice item 1
RFF+ON:00001'	Framework contract number: 00001
LIN+++SNR3:IN++2'	SNR3 and indicator for assembly part
QTY+12:4:PCE'	Delivery quantity 4
QTY+11:2:PCE'	Partial delivery quantity 2
RFF+AAU:65432123:3'	Delivery note number 65432123 Despatch advice item 3
RFF+ON:00013'	Framework contract number: 00013
CPS+3++1'	
PAC+1+:35+COPACK::92'	COPACK virtual packaging unit
PCI+17+ MODULLABEL JIS ++1J::5'	Single label for each scope of delivery to prod. no according to JIS standard
GIR+4+ProdNr. 2:AN	Production no. of 2nd vehicle
+XB3G:XA +25:XN'	Call-off group Assembly line
GIR+4+008:XO'	Sequence number
GIN+ML+PCK5'	Package ID: Pck5
LIN+++SNR5:IN++2'	Article no. SNR5
QTY+11:1:PCE'	Partial delivery quantity 1
QTY+12:2:PCE'	Total delivery quantity 2
RFF+AAU:65432123:5'	Delivery note number 65432123 Despatch advice item 5
RFF+ON:00021'	Framework contract number: 00021

LIN+++SNR6:IN++2 '	SNR6
QTY+11:2:PCE '	Partial delivery quantity 2
QTY+12:2:PCE '	Delivery quantity 2
RFF+ON:00521 '	Framework contract number: 00521
RFF+AAU:65432123:6 '	Delivery note number 65432123 Despatch advice item 6
CPS+4++1 '	
PAC+1+:35+COPACK::92 '	Virtual packaging unit for 003 (3rd sequence in container)
PCI+17+ MODULLABEL JIS ++1J::5 '	Single label for each scope of delivery to prod. no according to JIS standard
GIR+4+ProdNr. 3:AN +XB3G:XA +25:XN '	Production no. of 3rd vehicle Call-off group Assembly line
GIR+4+009:XO '	Sequence number
GIN+ML+PCK6 '	Package ID: PCK6
LIN+++SNR3:IN++2 '	SNR3
QTY+12:4:PCE '	Total delivery quantity 4 pieces
QTY+11:2:PCE '	Partial delivery quantity 2 pieces
RFF+ON:00013 '	Framework contract number: 00013
RFF+AAU:65432123:3 '	Delivery note number 65432123 Despatch advice item 3
LIN+++SNR5:IN++2 '	SNR5
QTY+12:2:PCE '	Total delivery quantity 2 pieces
QTY+11:1:PCE '	Partial delivery quantity 1 piece
RFF+AAU:65432123:5 '	Delivery note number 65432123 Despatch advice item 5
RFF+ON:00021 '	Framework contract number: 00021
CPS+12++1 '	
PAC+1+:35+BUEGEL::92 '	Frame for removals of 1st sequence in container
PCI+17+ MODULLABEL JIS ++1J::5 '	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+ProdNr. 1:AN +XA3G:XA +25:XN 007:XO '	Production no. of 1st vehicle: Prod. no. 1 Call-off group: XA3G Assembly line: 25 Sequence number: 007
GIN+ML+PCK1 '	Package ID: Frame no. PCK1
LIN+++SNR2:IN '	Part number 2
QTY+12:1:PCE '	Delivery quantity 1

RFF+AAU:65432123:2'	Delivery note number 65432123, item 2
CPS+13++1'	
PAC+1+:35+BUEGEL::92'	Frame for removals of 2nd sequence in container
PCI+17+ MODULLABEL JIS ++1J::5'	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+ ProdNr. 2 :AN +XA3G:XA +25:XN 008 :XO '	Production no. of 2nd vehicle: Prod. no. 2 Call-off group: XA3G Assembly line: 25 Sequence number: 008
GIN+ML+PCK2'	Package ID: Frame no. PCK2
LIN++SNR4:IN'	Part number 4
QTY+12:1:PCE'	Delivery quantity 1
RFF+AAU:65432123:4'	Delivery note number 65432123, item 4
CPS+14++1'	
PAC+1+:35+BUEGEL::92'	Frame for removals of 3rd sequence in container
PCI+17+ MODULLABEL JIS ++1J::5'	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+ ProdNr. 3 :AN +XA3G:XA +25:XN 009 :XO '	Production no. of 3rd vehicle: Prod. no. 3 Call-off group: XA3G Assembly line: 25 Sequence number: 009
GIN+ML+PCK3'	Package ID Pck3
LIN+++SNR7:IN'	Dummy part no. for scope was not submitted.
QTY+12:1:PCE'	Delivery quantity 1 piece
RFF+AAU:65432123:7'	Delivery note number 65432123, item 7

2.3 Shipment: just in sequence - one container

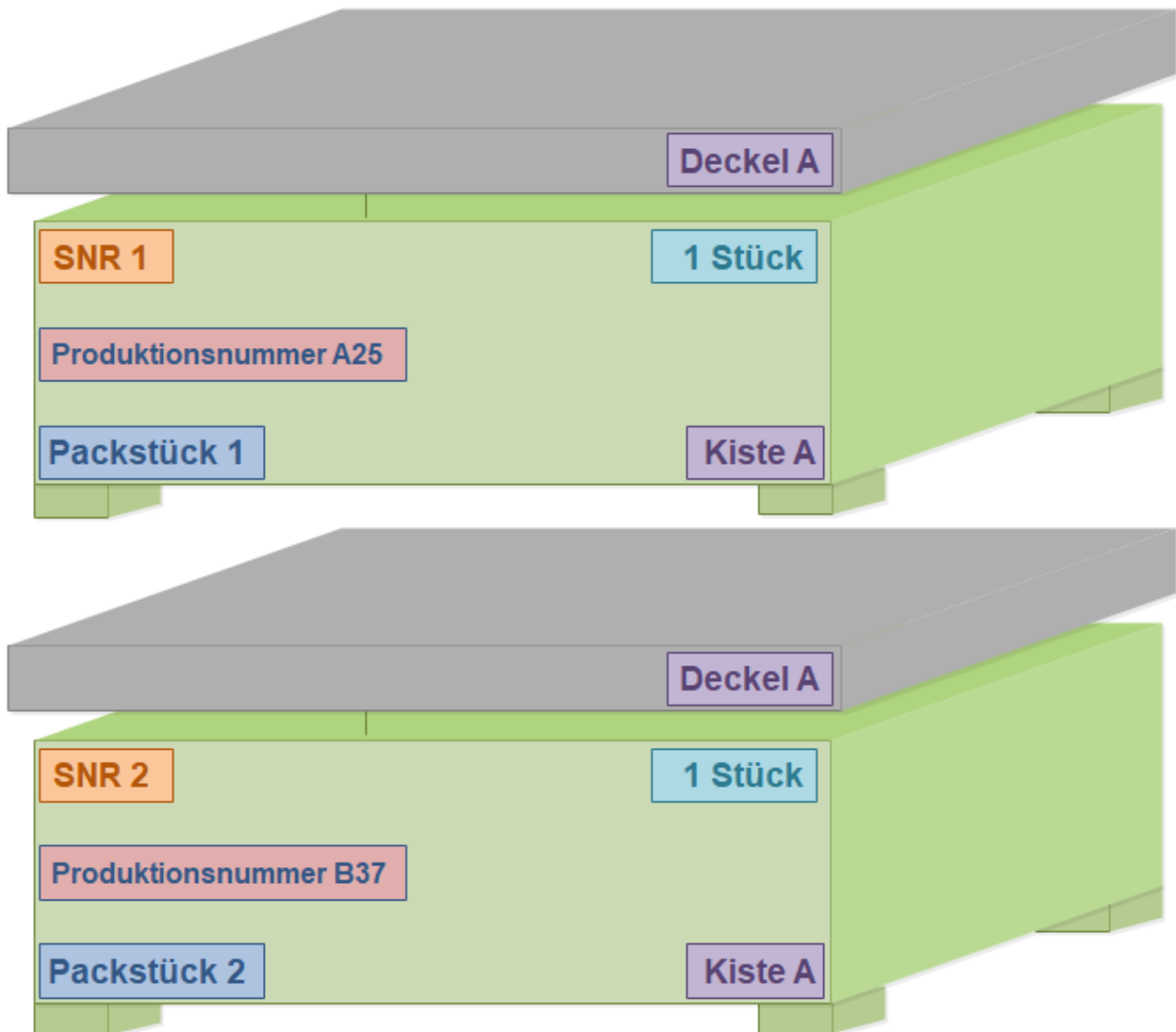
One JIS container without module consisting of multiple part numbers.



CPS+1++4'	Simplified handling unit
PAC+1+:35:AAC+Kiste A::92'	1 x box A reusable packaging of supplier
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single label) It is permissible to use 1J (single label), even if there is more than one part number, as the container contains only parts of one type with regard to module.
GIR+4+123:AN+987:XO +9347890:XA+3:XN'	Production number 123 Sequence number 987 Call-off group 9347890 Assembly line 3
GIR+3+Türmodul vorne rechts:XP'	Module: door module, front right
GIN+ML+Packstück 1'	Identification: package 1
GIN+BU+1JUN315316999AB103123456'	Package ID of customer: 1JUN315316999AB103123456
PAC+1+:37:AAC+Deckel A::92'	1 x lid A packaging aid
LIN+++SNR 1:IN++2'	SNR1 and indicator for assembly part
QTY+12:20:PCE'	Delivery quantity: 20 pieces
RFF+ON:Rahmenvertrag0815'	Order number Rahmenvertrag0815
RFF+AAU:01235:1'	Delivery note number 01235 Despatch advice item 1
LIN+++SNR 2:IN++2'	SNR2 and indicator for assembly part
QTY+12:10:PCE'	Delivery quantity: 10 pieces
RFF+AAU:01235:2'	Delivery note number 01235

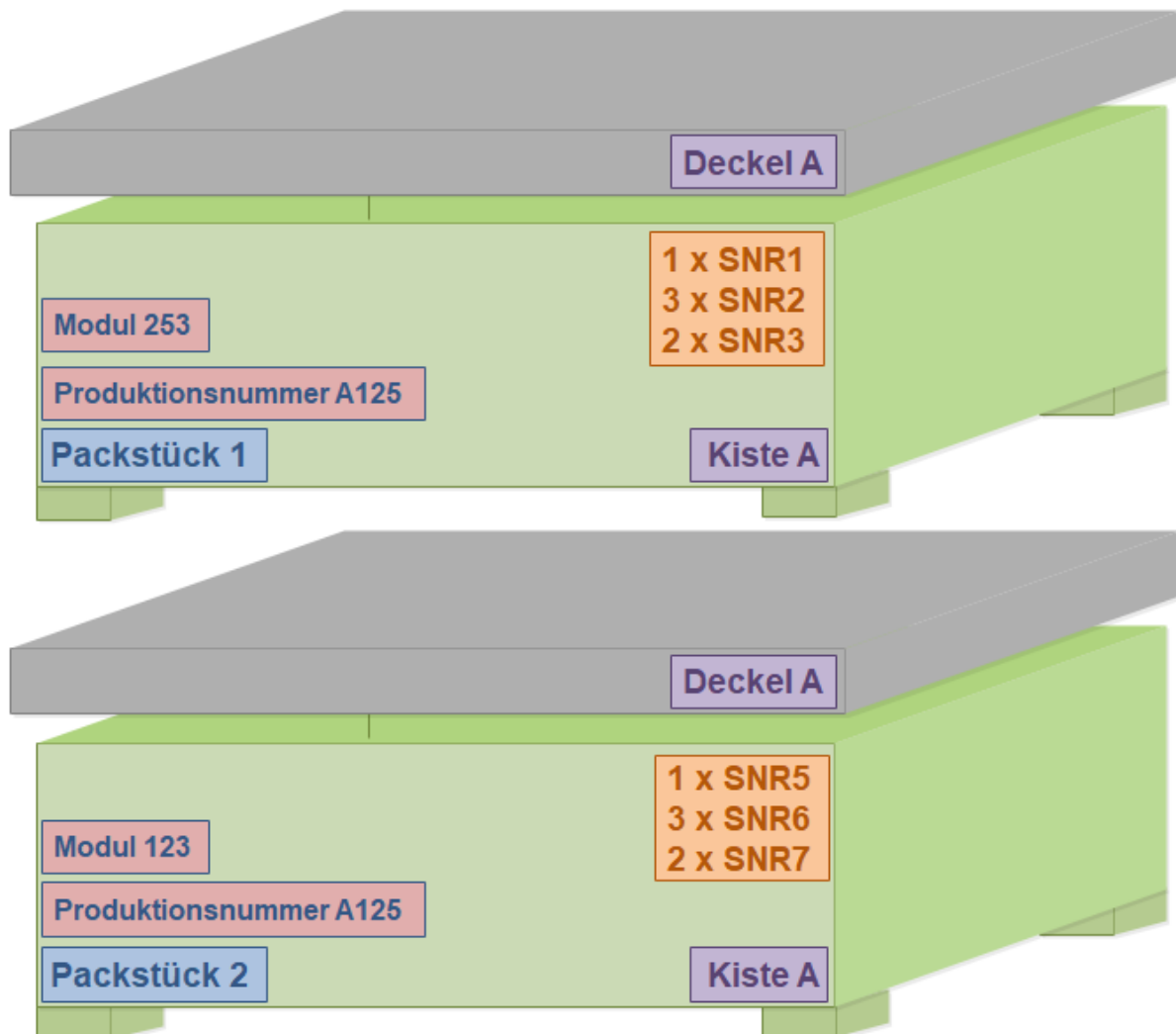
	Despatch advice item 2
REF+ON:Rahmenvertrag0815'	Order number Rahmenvertrag0815

2.4 Shipment: just in sequence - two containers, one part number and one part each



CPS+1++4'	Simplified handling unit
PAC+1+:35:AAC+Kiste A::92'	1 x box A reusable packaging of supplier
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single label)
GIR+4+A25:AN'	Product number A25
GIN+ML+Packstück 1'	Identification: package 1
PAC+1+:37:AAC+Deckel A::92'	1 x lid A packaging aid
LIN+++SNR 1:IN'	SNR1
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+ON:Rahmenvertrag0815'	Order number Rahmenvertrag0815
RFF+AAU:111'	Delivery note number 111
CPS+2++4'	Simplified handling unit
PAC+1+:35:AAC+Kiste A::92'	1 x box A reusable packaging of supplier
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single label)
GIR+4+B37:AN'	Production number B37
GIN+ML+Packstück 2'	Identification: package 2
PAC+1+:37:AAC+Deckel A::92'	1 x lid A packaging aid
LIN+++SNR 2:IN++2'	SNR2
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:222'	Delivery note number 222
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816

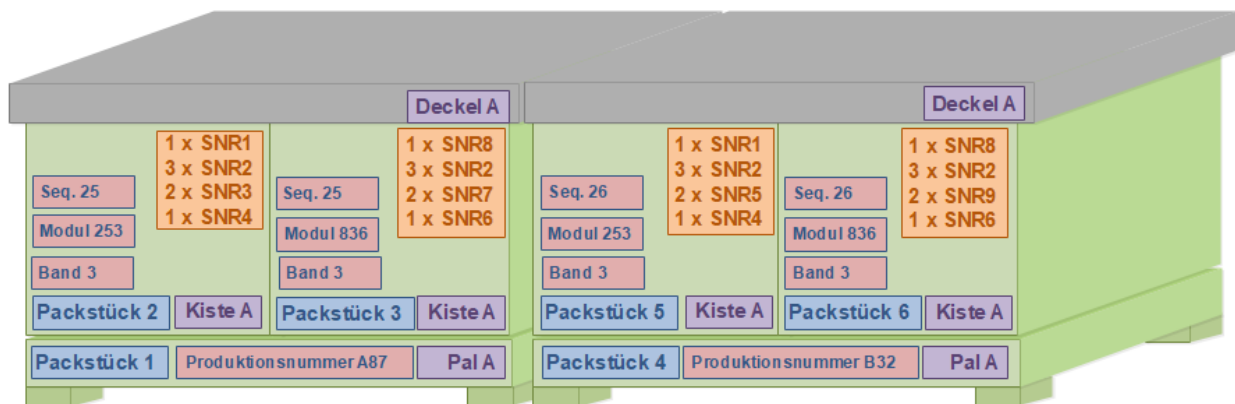
- 2.5 Shipment: just in sequence - two containers each containing one module, consisting of multiple part numbers



CPS+1++4 '	Simplified handling unit
PAC+1+:35:AAC+Kiste A::92 '	1 x box A reusable packaging of supplier
PCI+17+ggf. Versandmarkierung++1J::5 '	Optional shipping mark and type of label (single label)
GIR+4+A125:AN '	Production number A
GIR+3+253:XP '	Module 253
GIN+ML+Packstück 1 '	Identification: package 1
PAC+1+:37:AAC+Deckel A::92 '	1 x lid A packaging aid
LIN+++SNR1:IN '	SNR1
QTY+12:1:PCE '	Delivery quantity: 1 piece
RFF+ON:Rahmenvertrag0815 '	Order number Rahmenvertrag0815
RFF+AAU:111 '	Delivery note number 111

LIN+++SNR2:IN'	SNR2
QTY+12:3:PCE'	Delivery quantity: 3 pieces
RFF+ON:Rahmenvertrag0815'	Order number Rahmenvertrag0815
RFF+AAU:111'	Delivery note number 111
LIN+++SNR3:IN'	SNR3
QTY+12:2:PCE'	Delivery quantity: 2 pieces
RFF+ON:Rahmenvertrag0815'	Order number Rahmenvertrag0815
RFF+AAU:111'	Delivery note number 111
CPS+2++4'	Simplified handling unit
PAC+1+:35:AAC+Kiste A::92'	1 x box A reusable packaging of supplier
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single label)
GIR+3+123:XP'	Module 123
GIR+4+A125:AN'	Production number A
GIN+ML+Packstück 2'	Identification: package 2
PAC+1+:37:AAC+Deckel A::92'	1 x lid A packaging aid
LIN+++SNR5:IN++2'	SNR5
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:222'	Delivery note number 222
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR6:IN++2'	SNR6
QTY+12:3:PCE'	Delivery quantity: 3 pieces
RFF+AAU:222'	Delivery note number 222
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR7:IN++2'	SNR7
QTY+12:2:PCE'	Delivery quantity: Unit/piece
RFF+AAU:222'	Delivery note number 222
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816

2.6 Shipment: two pallets with two containers, each container containing one module comprising multiple part numbers; production number from outer packaging



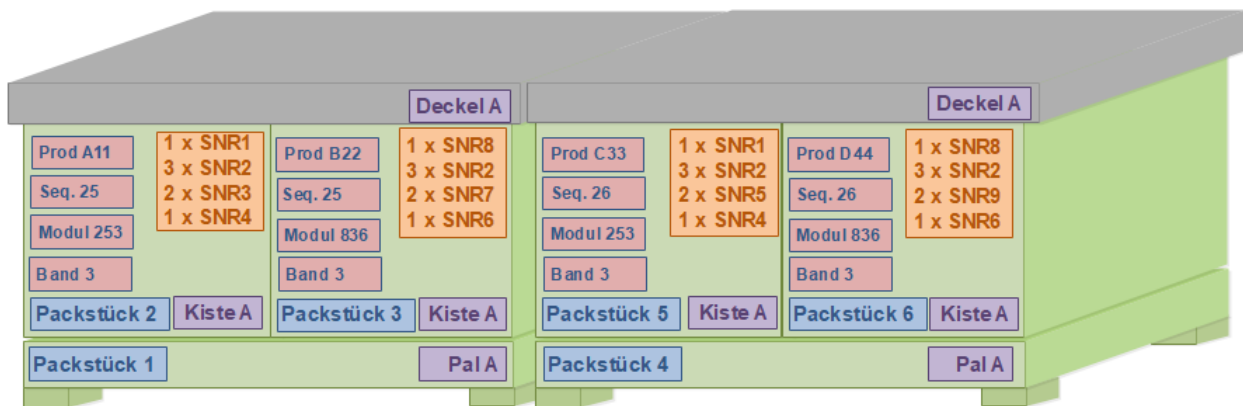
CPS+1++3 '	Pallet
PAC+1+:35:AAC+Pal A::92 '	1 x pallet A
QTY+189:2:PCE '	Contains 2 packages
PCI+17+ggf. Versandmarkierung++4J::5 '	Optional shipping mark and type of label (JIS container with 1..n JIS packages)
GIN+ML+Packstück 1 '	Identification: package 1
GIN+AW+Packstück 2+Packstück 3 '	Contains package 2 and package 3
PAC+1+:37:AAC+Deckel A::92 '	1 x lid A packaging aid
CPS+2++1 '	Inner packaging level
PAC+1+:35:AAC+Kiste A::92 '	1 x box A
PCI+17+ggf. Versandmarkierung++1J::5 '	Optional shipping mark and type of label (single)
GIR+3+Modul253 '	Module 253
GIR+4+3:XN+25:XO '	Assembly line 3, sequence 25
GIR+4+A87:AN '	Production number A87
GIN+ML+Packstück 2 '	Identification: package 2
LIN+++SNR1:IN++2 '	SNR1
QTY+12:1:PCE '	Delivery quantity: 1 piece
RFF+AAU:333:1 '	Delivery note number 333, item 1
RFF+ON:Rahmenvertrag0816 '	Order number Rahmenvertrag0816
LIN+++SNR2:IN++2 '	SNR2
QTY+12:3:PCE '	Delivery quantity: 3 pieces
RFF+AAU:333:1 '	Delivery note number 333, item 1
RFF+ON:Rahmenvertrag0816 '	Order number Rahmenvertrag0816
LIN+++SNR3:IN++2 '	SNR3
QTY+12:2:PCE '	Delivery quantity: 2 pieces

RFF+AAU:333:1'	Delivery note number 333, item 1
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR4:IN++2'	SNR4
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:333:1'	Delivery note number 333, item 1
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
CPS+3++1'	Inner packaging level
PAC+1+:35:AAC+Kiste A::92'	1 x box A
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single)
GIR+3+Modul836'	Module 836
GIR+4+A87:AN'	Production number A87
GIR+4+3:XN+25:XO'	Assembly line 3, sequence 25
GIN+ML+Packstück 3'	Identification: package 3
LIN+++SNR8:IN++2'	SNR8
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:333:2'	Delivery note number 333, item 2
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR2:IN++2'	SNR2
QTY+12:3:PCE'	Delivery quantity: 3 pieces
RFF+AAU:333:2'	Delivery note number 333, item 2
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR7:IN++2'	SNR7
QTY+12:2:PCE'	Delivery quantity: 2 pieces
RFF+AAU:333:2'	Delivery note number 333, item 2
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR6:IN++2'	SNR6
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:333:2'	Delivery note number 333, item 2
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
CPS+4++3'	Pallet
PAC+1+:35:AAC+Pal A::92'	1 x pallet A
QTY+189:2:PCE'	Contains 2 packages
PCI+17+ggf. Versandmarkierung++4J::5'	Optional shipping mark and type of label (JIS container with 1..n JIS packages)
GIN+ML+Packstück 4'	Identification: package 4
GIN+AW+Packstück 5+Packstück 6'	Contains package 2 and package 6

PAC+1+:37:AAC+Deckel A::92'	1 x lid A packaging aid
CPS+5++1'	Inner packaging level
PAC+1+:35:AAC+Kiste A::92'	1 x box A
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single)
GIR+3+Modul253'	Module 253
GIR+4+B32:AN'	Production number B32
GIR+4+3:XN+26:XO'	Assembly line 3, sequence 26
GIN+ML+Packstück 5'	Identification: package 5
LIN+++SNR1:IN++2'	SNR1
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:444:1'	Delivery note number 444, item 1
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
LIN+++SNR2:IN++2'	SNR2
QTY+12:3:PCE'	Delivery quantity: 3 pieces
RFF+AAU:444:1'	Delivery note number 444, item 1
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
LIN+++SNR5:IN++2'	SNR4
QTY+12:2:PCE'	Delivery quantity: 2 pieces
RFF+AAU:444:1'	Delivery note number 444, item 1
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
LIN+++SNR4:IN++2'	SNR4
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:444:1'	Delivery note number 444, item 1
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
CPS+6++1'	Inner packaging level
PAC+1+:35:AAC+Kiste A::92'	1 x box A
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single)
GIR+3+Modul836'	Module 836
GIR+4+B32:AN'	Production number B32
GIR+4+3:XN+25:XO'	Assembly line 3, sequence 25
GIN+ML+Packstück 6'	Identification: package 6
LIN+++SNR8:IN++2'	SNR8
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:444:2'	Delivery note number 444, item 2
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854

LIN+++SNR2:IN++2 '	SNR2
QTY+12:3:PCE '	Delivery quantity: 3 pieces
RFF+AAU:444:2 '	Delivery note number 444, item 2
RFF+ON:Rahmenvertrag0854 '	Order number Rahmenvertrag0854
LIN+++SNR5:IN++2 '	SNR5
QTY+12:2:PCE '	Delivery quantity: 2 pieces
RFF+AAU:444:2 '	Delivery note number 444, item 2
RFF+ON:Rahmenvertrag0854 '	Order number Rahmenvertrag0854
LIN+++SNR6:IN++2 '	SNR6
QTY+12:1:PCE '	Delivery quantity: 1 piece
RFF+AAU:444:2 '	Delivery note number 444, item 2
RFF+ON:Rahmenvertrag0854 '	Order number Rahmenvertrag0854

- 2.7 Shipment: just in sequence - two pallets with two containers each; each container containing one module and one production number consisting of multiple part numbers



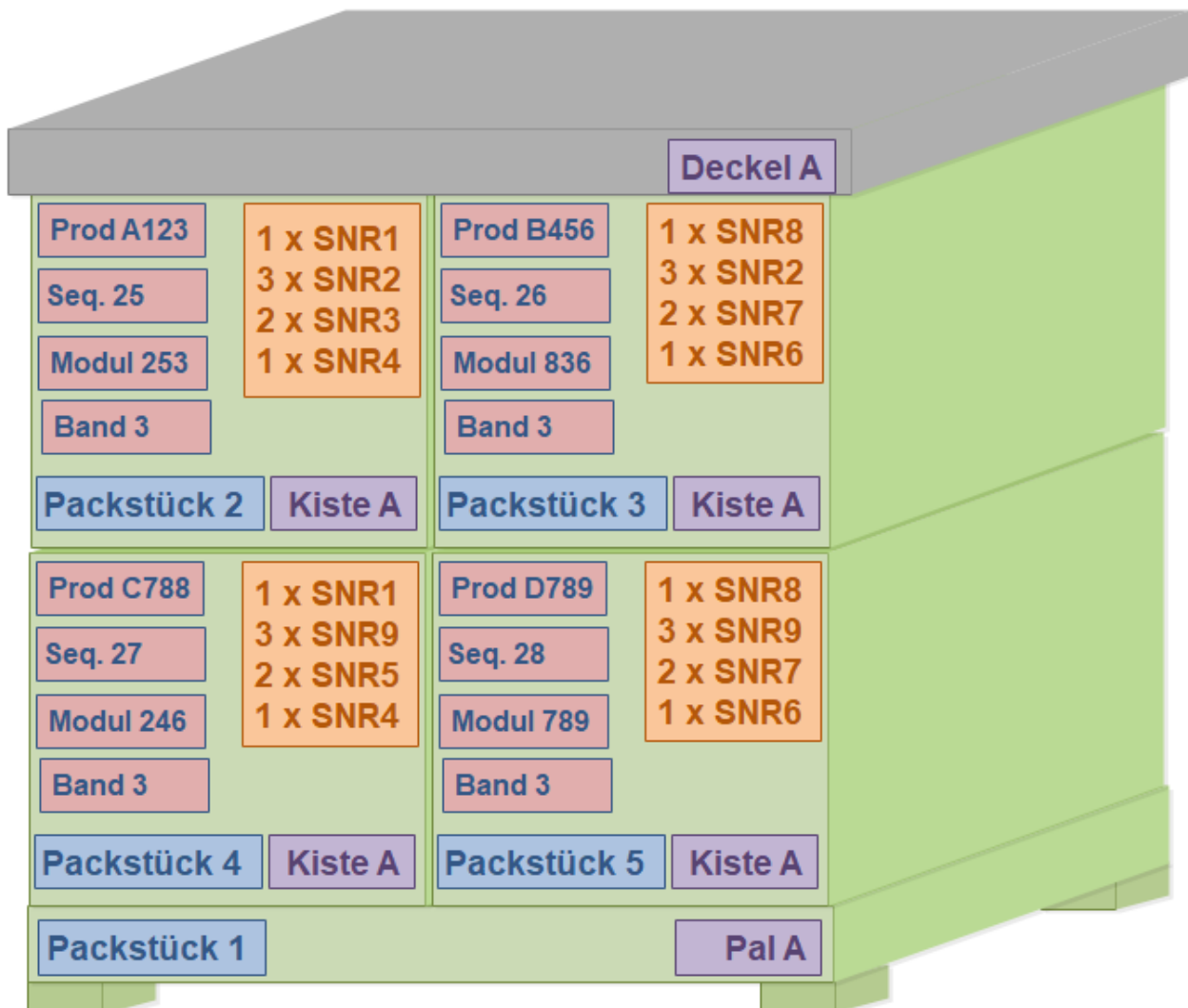
CPS+1++3 '	Pallet
PAC+1+:35:AAC+Pal A::92 '	1 x pallet A
QTY+189:2:PCE '	Contains 2 packages
PCI+17+ggf. Versandmarkierung++4J::5 '	Optional shipping mark and type of label (JIS container with 1..n JIS packages)
GIN+ML+Packstück 1 '	Identification: package 1
GIN+AW+Packstück 2+Packstück 3 '	Contains package 2 and package 3
PAC+1+:37:AAC+Deckel A::92 '	1 x lid A packaging aid
CPS+2++1 '	Inner packaging level
PAC+1+:35:AAC+Kiste A::92 '	1 x box A
PCI+17+ggf. Versandmarkierung++1J::5 '	Optional shipping mark and type of label (single)
GIR+3+Modul253 '	Module 253
GIR+4+A11:AN '	Production number A11
GIR+4+3:XN+25:XO '	Assembly line 3, sequence 25
GIN+ML+Packstück 2 '	Identification: package 2
LIN+++SNR1:IN++2 '	SNR1
QTY+12:1:PCE '	Delivery quantity: 1 piece
RFF+AAU:333:1 '	Delivery note number 333, item 1
RFF+ON:Rahmenvertrag0816 '	Order number Rahmenvertrag0816
LIN+++SNR2:IN++2 '	SNR2
QTY+12:3:PCE '	Delivery quantity: 3 pieces
RFF+AAU:333:1 '	Delivery note number 333, item 1
RFF+ON:Rahmenvertrag0816 '	Order number Rahmenvertrag0816
LIN+++SNR3:IN++2 '	SNR3
QTY+12:2:PCE '	Delivery quantity: 2 pieces
RFF+AAU:333:1 '	Delivery note number 333, item 1

RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR4:IN++2'	SNR4
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:333:1'	Delivery note number 333, item 1
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
CPS+3++1'	Inner packaging level
PAC+1+:35:AAC+Kiste A::92'	1 x box A
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single)
GIR+3+Modul836'	Module 836
GIR+4+B22:AN'	Production number B22
GIR+4+3:XN+25:XO'	Assembly line 3, sequence 25
GIN+ML+Packstück 3'	Identification: package 3
LIN+++SNR8:IN++2'	SNR8
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:333:2'	Delivery note number 333, item 2
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR2:IN++2'	SNR2
QTY+12:3:PCE'	Delivery quantity: 3 pieces
RFF+AAU:333:2'	Delivery note number 333, item 2
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR7:IN++2'	SNR7
QTY+12:2:PCE'	Delivery quantity: 2 pieces
RFF+AAU:333:2'	Delivery note number 333, item 2
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR6:IN++2'	SNR6
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:333:2'	Delivery note number 333, item 2
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
CPS+4++3'	Pallet
PAC+1+:35:AAC+Pal A::92'	1 x pallet A
QTY+189:2:PCE'	Contains 2 packages
PCI+17+ggf. Versandmarkierung++4J::5'	Optional shipping mark and type of label (JIS container with 1..n JIS packages)
GIN+ML+Packstück 4'	Identification: package 4
GIN+AW+Packstück 5+Packstück 6'	Contains package 5 and package 6
PAC+1+:37:AAC+Deckel A::92'	1 x lid A packaging aid
CPS+5++1'	Inner packaging level
PAC+1+:35:AAC+Kiste A::92'	1 x box A

PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single)
GIR+3+Modul253'	Module 253
GIR+4+C33:AN'	Production number C33
GIR+4+3:XN+26:XO'	Assembly line 3, sequence 26
GIN+ML+Packstück 5'	Identification: package 5
LIN+++SNR1:IN++2'	SNR1
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:444:1'	Delivery note number 444, item 1
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
LIN+++SNR2:IN++2'	SNR2
QTY+12:3:PCE'	Delivery quantity: 3 pieces
RFF+AAU:444:1'	Delivery note number 444, item 1
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
LIN+++SNR5:IN++2'	SNR4
QTY+12:2:PCE'	Delivery quantity: 2 pieces
RFF+AAU:444:1'	Delivery note number 444, item 1
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
LIN+++SNR4:IN++2'	SNR4
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:444:1'	Delivery note number 444, item 1
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
CPS+6++1'	Inner packaging level
PAC+1+:35:AAC+Kiste A::92'	1 x box A
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single)
GIR+3+Modul836'	Module 836
GIR+4+D44:AN'	Production number D44
GIR+4+3:XN+26:XO'	Assembly line 3, sequence 26
GIN+ML+Packstück 6'	Identification: package 6
LIN+++SNR8:IN++2'	SNR8
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:444:2'	Delivery note number 444, item 2
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
LIN+++SNR2:IN++2'	SNR2
QTY+12:3:PCE'	Delivery quantity: 3 pieces
RFF+AAU:444:2'	Delivery note number 444, item 2
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
LIN+++SNR9:IN++2'	SNR9

QTY+12:2:PCE '	Delivery quantity: 2 pieces
RFF+AAU:444:2 '	Delivery note number 444, item 2
RFF+ON:Rahmenvertrag0854 '	Order number Rahmenvertrag0854
LIN+++SNR6:IN++2 '	SNR6
QTY+12:1:PCE '	Delivery quantity: 1 piece
RFF+AAU:444:2 '	Delivery note number 444, item 2
RFF+ON:Rahmenvertrag0854 '	Order number Rahmenvertrag0854

2.8 Shipment: just in sequence - one pallet with four containers; each container containing one module and one production number consisting of multiple part numbers



CPS+1++3'	Pallet
PAC+1+:35:AAC+Pal A:::92'	1 x pallet A
QTY+189:4:PCE'	Contains 4 packages
PCI+17+ggf. Versandmarkierung++4J:::5'	Optional shipping mark and type of label (JIS container with 1..n JIS packages)
GIN+ML+Packstück 1'	Identification: package 1
PAC+1+:37:AAC+Deckel A:::92'	1 x lid A packaging aid
GIN+AW+Packstück 2+Packstück 3 +Packstück 4+Packstück 5'	Contains package 2, package 3, package 4 and package 5

CPS+2++1'	Inner packaging level
PAC+1+:35:AAC+Kiste A::92'	1 x box A
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single)
GIR+3+Modul253'	Module 253
GIR+4+A123:AN'	Production number A123
GIR+4+3:XN+25:XO'	Assembly line 3, sequence 25
GIN+ML+Packstück 2'	Identification: package 2
LIN+++SNR1:IN++2'	SNR1
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:333'	Delivery note number 333
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR2:IN++2'	SNR2
QTY+12:3:PCE'	Delivery quantity: 3 pieces
RFF+AAU:333'	Delivery note number 333
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR3:IN++2'	SNR3
QTY+12:2:PCE'	Delivery quantity: 2 pieces
RFF+AAU:333'	Delivery note number 333
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
LIN+++SNR4:IN++2'	SNR4
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:333'	Delivery note number 333
RFF+ON:Rahmenvertrag0816'	Order number Rahmenvertrag0816
CPS+3++1'	Inner packaging level
PAC+1+:35:AAC+Kiste A::92'	1 x box A
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single)
GIR+3+Modul836'	Module 836
GIR+4+B456:AN'	Production number B456
GIR+4+3:XN+26:XO'	Assembly line 3, sequence 25
GIN+ML+Packstück 3'	Identification: package 3
LIN+++SNR8:IN++2'	SNR8
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:334'	Delivery note number 334
RFF+ON:Rahmenvertrag0817'	Order number Rahmenvertrag0817
LIN+++SNR2:IN++2'	SNR2

QTY+12:3:PCE '	Delivery quantity: 3 pieces
RFF+AAU:334 '	Delivery note number 334
RFF+ON:Rahmenvertrag0817 '	Order number Rahmenvertrag0817
LIN+++SNR7:IN++2 '	SNR7
QTY+12:2:PCE '	Delivery quantity: 2 pieces
RFF+AAU:334 '	Delivery note number 334
RFF+ON:Rahmenvertrag0817 '	Order number Rahmenvertrag0817
LIN+++SNR6:IN++2 '	SNR6
QTY+12:1:PCE '	Delivery quantity: 1 piece
RFF+AAU:334 '	Delivery note number 334
RFF+ON:Rahmenvertrag0817 '	Order number Rahmenvertrag0817
CPS+4++1 '	Inner packaging level
PAC+1+:35:AAC+Kiste A::92 '	1 x box A
PCI+17+ggf. Versandmarkierung++1J::5 '	Optional shipping mark and type of label (single)
GIR+3+Modul246 '	Module 246
GIR+4+C788:AN '	Production number C788
GIR+4+3:XN+27:XO '	Assembly line 3, sequence 27
GIN+ML+Packstück 4 '	Identification: package 4
LIN+++SNR1:IN++2 '	SNR1
QTY+12:1:PCE '	Delivery quantity: 1 piece
RFF+AAU:444 '	Delivery note number 444
RFF+ON:Rahmenvertrag0854 '	Order number Rahmenvertrag0854
LIN+++SNR9:IN++2 '	SNR9
QTY+12:3:PCE '	Delivery quantity: 3 pieces
RFF+AAU:444 '	Delivery note number 444
RFF+ON:Rahmenvertrag0854 '	Order number Rahmenvertrag0854
LIN+++SNR5:IN++2 '	SNR5
QTY+12:2:PCE '	Delivery quantity: 2 pieces
RFF+AAU:444 '	Delivery note number 444
RFF+ON:Rahmenvertrag0854 '	Order number Rahmenvertrag0854
LIN+++SNR4:IN++2 '	SNR4
QTY+12:1:PCE '	Delivery quantity: 1 piece
RFF+AAU:444 '	Delivery note number 444
RFF+ON:Rahmenvertrag0854 '	Order number Rahmenvertrag0854
CPS+5++1 '	Inner packaging level

PAC+1+:35:AAC+Kiste A::92'	1 x box A
PCI+17+ggf. Versandmarkierung++1J::5'	Optional shipping mark and type of label (single)
GIR+3+Modul789'	Module 789
GIR+4+D789:AN'	Production number D789
GIR+4+3:XN+28:XO'	Assembly line 3, sequence 28
GIN+ML+Packstück 5'	Identification: package 5
LIN+++SNR8:IN++2'	SNR8
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:445'	Delivery note number 445
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
LIN+++SNR9:IN++2'	SNR9
QTY+12:3:PCE'	Delivery quantity: 3 pieces
RFF+AAU:445'	Delivery note number 445
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
LIN+++SNR7:IN++2'	SNR7
QTY+12:2:PCE'	Delivery quantity: 2 pieces
RFF+AAU:445'	Delivery note number 445
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854
LIN+++SNR6:IN++2'	SNR6
QTY+12:1:PCE'	Delivery quantity: 1 piece
RFF+AAU:445'	Delivery note number 445
RFF+ON:Rahmenvertrag0854'	Order number Rahmenvertrag0854

2.9 Shipment: just in sequence - mixed handling unit with COPACK and two production numbers JIS scope of delivery for reordered bumpers

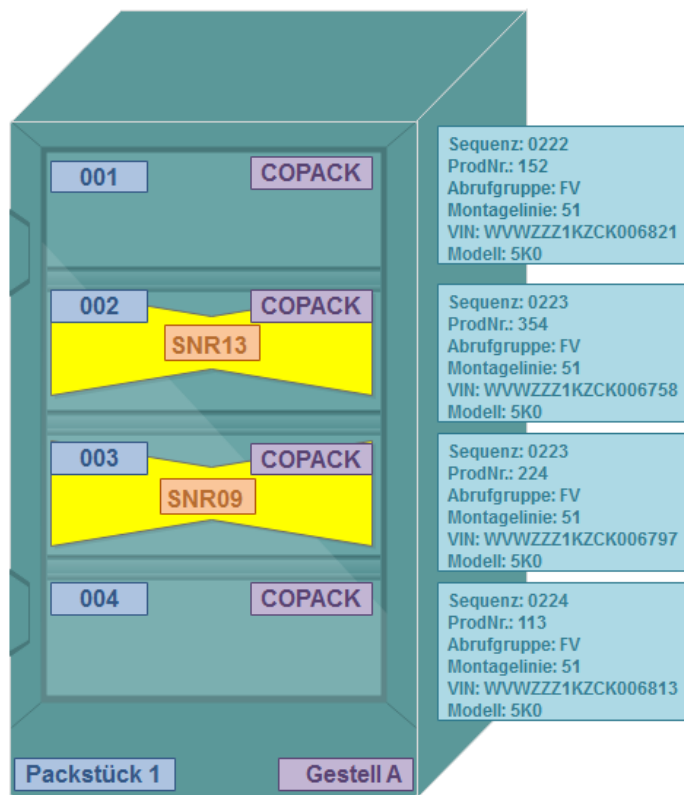


Diagram of handling unit

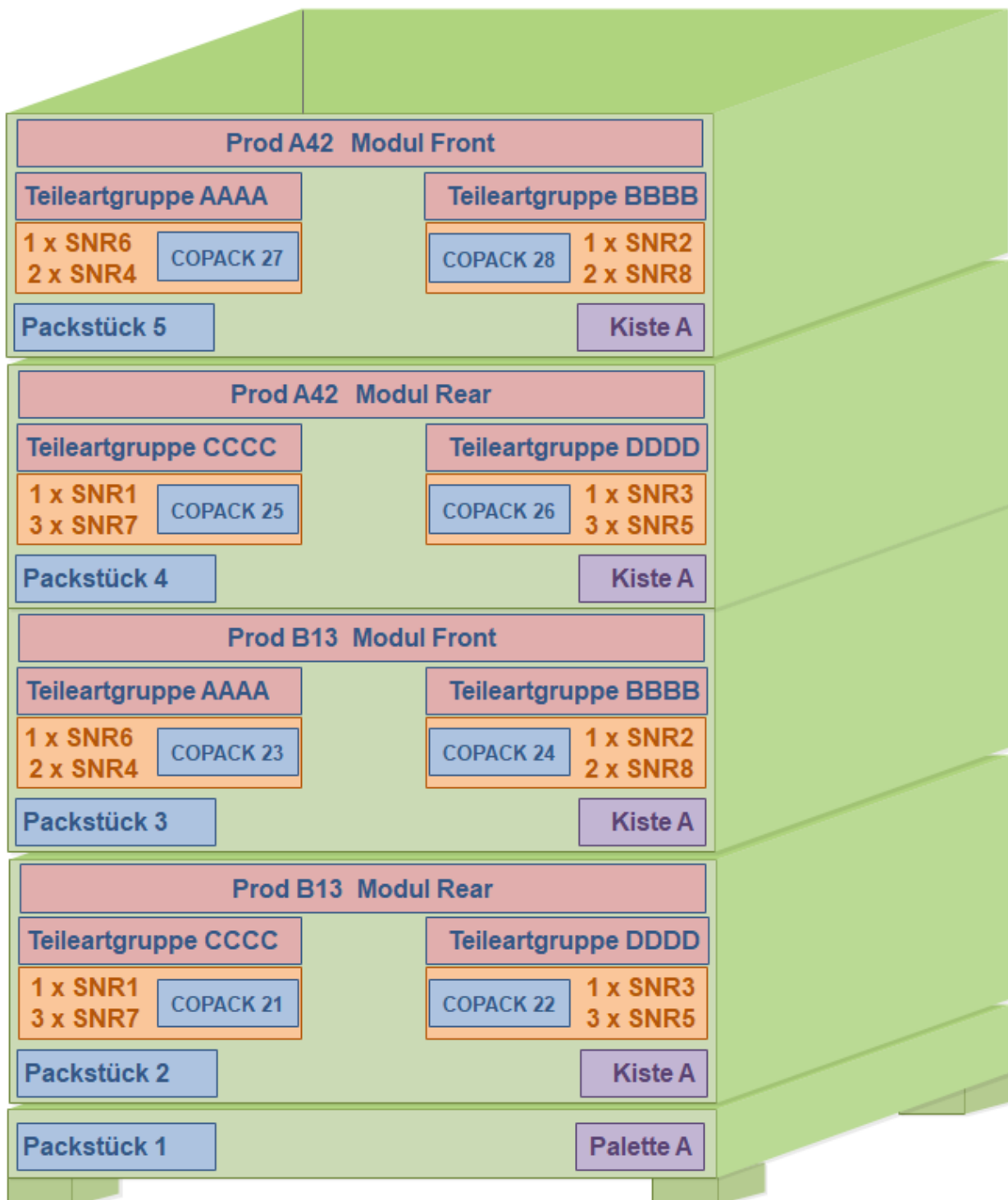
Photo of handling unit

CPS+1++3 '	Outer packaging
PAC+1+:35:AAD+GESTELL A::92 '	1 x JIS packaging of supplier as agreed with customer
QTY+189:4:PCE '	4 contained inner packaging units
PCI+17+BEHAELTERBELEG JIS++3J::5 '	Label for JIS handling unit with 4 sequences according to recipient's JIS standard
GIN+ML+PACKSTÜCK 1 '	Identification: package 1
GIN+AW+001+002+003+004 '	Package ID: 001, 002, 003, 004
CPS+2++1 '	
PAC+1+:35+COPACK::92 '	Virtual packaging unit for 001
PCI+17+MODULLABEL JIS++1J::5 '	Single label for each scope of delivery to prod. no., according to recipient's JIS standard
GIR+4+152:AN	Production no. of 1st vehicle: 152
+WVVWZZZ1KZCK006821:VV	Chassis no. of 1st vehicle
+5K0:AP	Model
+FV:XA	Call-off group
0222:XO '	Sequence number

GIR+4+51: XN '	Assembly line
GIN+ML+001 '	Package ID: 001
LIN+++NOPART: IN '	This compartment does not contain a part, as the supplier is unable to deliver the called-off part in this sequence.
QTY+12:1: PCE '	Delivery quantity 1
RFF+AAU: 41304000 '	Delivery note number without item details
CPS+3++1 '	
PAC+1+: 35+COPACK:: 92 '	Virtual packaging unit for 002 (2nd reorder in container)
PCI+17+ MODULLABEL JIS ++1J:: 5 '	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+354: AN	Production no. of 2nd vehicle
+WVWZZZ1KZCK006758: VV	Chassis no. of 2nd vehicle
+5K0: AP	Model
+FV: XA	Call-off group
0223: XO '	Sequence number
GIR+4+51: XN '	Assembly line
GIN+ML+002 '	Package ID: 002
LIN+++SNR13: IN '	Article number SNR13
QTY+12:1: PCE '	Delivery quantity 1
RFF+AAU: 41304000 '	Delivery note number without item details
CPS+4++1 '	
PAC+1+: 35+COPACK:: 92 '	Virtual packaging unit for 003 (3rd sequence in container)
PCI+17+ MODULLABEL JIS ++1J:: 5 '	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+224: AN	Production no. of 3rd vehicle
+WVWZZZ1KZCK006797: VV	Chassis no. of 3rd vehicle
+5K0: AP	Model
+FV: XA '	Call-off group
GIN+ML+003 '	Package ID: Compartment no. 003
LIN+++SNR09: IN '	Article no. of front bumper
QTY+12:1: PCE '	
RFF+AAU: 41304000 '	Delivery note number without item details
CPS+5++1 '	
PAC+1+: 35+COPACK:: 92 '	Virtual packaging unit for 004 (4th reorder in container)
PCI+17+MODULLABEL JIS++1J:: 5 '	Single label for each scope of delivery to prod. no., according to recipient's JIS standard

GIR+4+113:AN	Production no. of 4th vehicle: 113
+WVWZZZ1KZCK006813:VV	Chassis no. of 4th vehicle
+5K0:AP	Model
+FV:XA	Call-off group
0535:XO'	Sequence number
GIR+4+51: XN'	Assembly line
GIN+ML+004'	Package ID: 004
LIN+++NOPART:IN'	Article no. of a missing part
QTY+12:1:PCE'	Delivery quantity 1
RFF+AAU:41304000'	Delivery note number without item details

2.10 Shipment: just in sequence - one pallet with four boxes and two JIS modules per box; each JIS module is represented as a COPACK and assigned multiple part numbers



CPS+1++3 '	Outer packaging
PAC+1+:35:AAC+PALETTE A::92 '	1 x pallet A
QTY+189:4:PCE '	4 contained inner packaging units
PCI+17+BEHAELTERBELEG JIS++4J::5 '	Label for JIS handling unit with 4 JIS packages according to recipient's JIS standard
GIN+ML+PACKSTÜCK 1 '	Identification: package 1
GIN+AW+PACKSTÜCK 2+PACKSTÜCK 3+ PACKSTÜCK 4+PACKSTÜCK 5 '	Contains package 2, package 3, package 4 and package 5
CPS+2++2 '	Intermediate level
PAC+1+:35+KISTE A::92 '	1 x box A
QTY+189:2:PCE '	2 contained inner packaging units
PCI+17+MODULLABEL JIS++4J::5 '	Single label for each scope of delivery to prod. no., according to recipient's JIS standard
GIN+ML+PACKSTÜCK 2 '	Identification: package 2
GIN+AW+COPACK 21+COPACK 22 '	Identification COPACK 21, COPACK 22
CPS+3++1 '	Inner level
PAC+1+:35+COPACK::92 '	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5 '	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+PROD B13:AN '	Production number Prod B13
GIR+4+CCCC:XA '	Part type group CCCC
GIR+3+MODUL REAR:XP '	Rear module
GIN+ML+COPACK 21 '	Package ID: COPACK 21
LIN+++SNR1:IN '	Article number SNR1
QTY+12:1:PCE '	Delivery quantity 1
RFF+AAU:555:1 '	Despatch advice no. 555, item 1
LIN+++SNR7:IN '	Article number SNR7
QTY+12:3:PCE '	Delivery quantity 3
RFF+AAU:555:1 '	Despatch advice no. 555, item 1

CPS+4++1 '	Inner level
PAC+1+:35+COPACK::92 '	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5 '	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+PROD B13:AN '	Production number Prod B13
GIR+4+DDDD:XA '	Part type group DDDD
GIR+3+MODUL REAR:XP '	Rear module
GIN+ML+COPACK 22 '	Package ID: COPACK 22
LIN+++SNR3:IN '	Article number SNR3
QTY+12:1:PCE '	Delivery quantity 1
RFF+AAU:555:1 '	Despatch advice no. 555, item 1
LIN+++SNR5:IN '	Article number SNR5
QTY+12:3:PCE '	Delivery quantity 3
RFF+AAU:555:1 '	Despatch advice no. 555, item 1
CPS+5++2 '	Intermediate level
PAC+1+:35+KISTE A::92 '	1 x box A
QTY+189:2:PCE '	2 contained inner packaging units
PCI+17+MODULLABEL JIS++4J::5 '	Single label for each scope of delivery to prod. no., according to recipient's JIS standard
GIN+ML+PACKSTÜCK 3 '	Identification: package 3
GIN+AW+COPACK 23+COPACK 24 '	Identification COPACK 23, COPACK 24
CPS+6++1 '	Inner level
PAC+1+:35+COPACK::92 '	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5 '	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+PROD B13:AN '	Production number Prod B13
GIR+4+AAAA:XA '	Part type group AAAA
GIR+3+MODUL FRONT:XP '	Front module
GIN+ML+COPACK 23 '	Package ID: COPACK 23
LIN+++SNR6:IN '	Article number SNR6
QTY+12:1:PCE '	Delivery quantity 1
RFF+AAU:555:2 '	Despatch advice no. 555, item 2
LIN+++SNR4:IN '	Article number SNR4
QTY+12:2:PCE '	Delivery quantity 2
RFF+AAU:555:2 '	Despatch advice no. 555, item 2

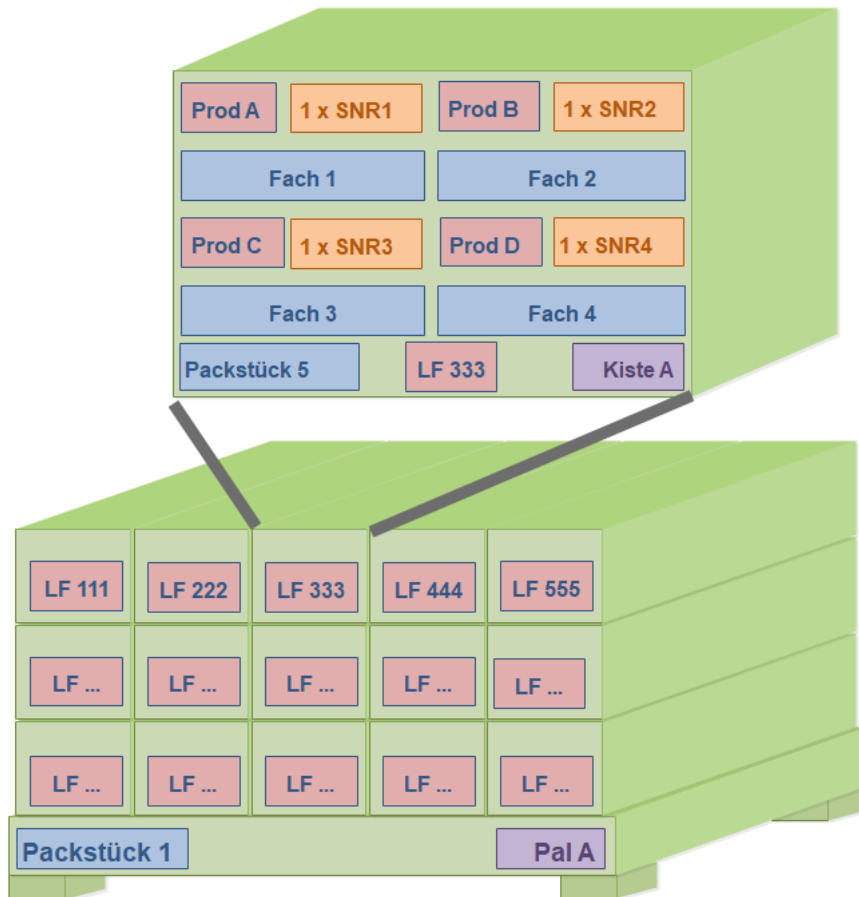
CPS+7++1 '	Inner level
PAC+1+:35+COPACK::92 '	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5 '	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+PROD B13:AN '	Production number Prod B13
GIR+4+BBBB:XA '	Part type group BBBB
GIR+3+MODUL FRONT:XP '	Front module
GIN+ML+COPACK 24 '	Package ID: COPACK 24
LIN+++SNR2:IN '	Article number SNR2
QTY+12:1:PCE '	Delivery quantity 1
RFF+AAU:555:2 '	Despatch advice no. 555, item 2
LIN+++SNR8:IN '	Article number SNR8
QTY+12:2:PCE '	Delivery quantity 2
RFF+AAU:555:2 '	Despatch advice no. 555, item 2
CPS+8++2 '	Intermediate level
PAC+1+:35+KISTE A::92 '	1 x box A
QTY+189:2:PCE '	2 contained inner packaging units
PCI+17+MODULLABEL JIS++4J::5 '	Single label for each scope of delivery to prod. no., according to recipient's JIS standard
GIN+ML+PACKSTÜCK 4 '	Identification: package 4
GIN+AW+COPACK 25+COPACK 26 '	Identification COPACK 25, COPACK 26
CPS+9++1 '	Inner level
PAC+1+:35+COPACK::92 '	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5 '	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+PROD A42:AN '	Production number Prod A42
GIR+4+CCCC:XA '	Part type group CCCC
GIR+3+MODUL REAR:XP '	Rear module
GIN+ML+COPACK 25 '	Package ID: COPACK 25
LIN+++SNR1:IN '	Article number SNR1
QTY+12:1:PCE '	Delivery quantity 1
RFF+AAU:555:3 '	Despatch advice no. 555, item 3
LIN+++SNR7:IN '	Article number SNR7
QTY+12:3:PCE '	Delivery quantity 3
RFF+AAU:555:3 '	Despatch advice no. 555, item 3

CPS+10++1 '	Inner level
PAC+1+:35+COPACK::92 '	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5 '	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+PROD A42:AN '	Production number Prod A42
GIR+4+DDDD:XA '	Part type group DDDD
GIR+3+MODUL REAR:XP '	Rear module
GIN+ML+COPACK 26 '	Package ID: COPACK 26
LIN+++SNR3:IN '	Article number SNR3
QTY+12:1:PCE '	Delivery quantity 1
RFF+AAU:555:3 '	Despatch advice no. 555, item 3
LIN+++SNR5:IN '	Article number SNR5
QTY+12:3:PCE '	Delivery quantity 3
RFF+AAU:555:3 '	Despatch advice no. 555, item 3
CPS+11++2 '	Intermediate level
PAC+1+:35+KISTE A::92 '	1 x box A
QTY+189:2:PCE '	2 contained inner packaging units
PCI+17+MODULLABEL JIS++4J::5 '	Single label for each scope of delivery to prod. no., according to recipient's JIS standard
GIN+ML+PACKSTÜCK 5 '	Identification: package 5
GIN+AW+COPACK 27+COPACK 28 '	Identification COPACK 27, COPACK 28
CPS+12++1 '	Inner level
PAC+1+:35+COPACK::92 '	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5 '	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+PROD A42:AN '	Production number Prod A42
GIR+4+AAAA:XA '	Part type group AAAA
GIR+3+MODUL FRONT:XP '	Front module
GIN+ML+COPACK 27 '	Package ID: COPACK 27
LIN+++SNR6:IN '	Article number SNR6
QTY+12:1:PCE '	Delivery quantity 1
RFF+AAU:555:4 '	Despatch advice no. 555, item 4
LIN+++SNR4:IN '	Article number SNR4
QTY+12:2:PCE '	Delivery quantity 2
RFF+AAU:555:4 '	Despatch advice no. 555, item 4

CPS+13++1 '	Inner level
PAC+1+:35+COPACK::92 '	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5 '	Single label for each scope of delivery to prod. no., according to JIS standard
GIR+4+PROD A42:AN '	Production number Prod A42
GIR+4+BBBB:XA '	Part type group BBBB
GIR+3+MODUL FRONT:XP '	Front module
GIN+ML+COPACK 28 '	Package ID: COPACK 28
LIN+++SNR2:IN '	Article number SNR2
QTY+12:1:PCE '	Delivery quantity 1
RFF+AAU:555:4 '	Despatch advice no. 555, item 4
LIN+++SNR8:IN '	Article number SNR8
QTY+12:2:PCE '	Delivery quantity 2
RFF+AAU:555:4 '	Despatch advice no. 555, item 4

2.11 Shipment: just in sequence - multiple KLTs (small load carriers) on one pallet; separate delivery note number for each KLT; each KLT containing four compartments for various production numbers and various part numbers

This section of the message describes one of the 15 KLTs. The section must be repeated for each KLT.



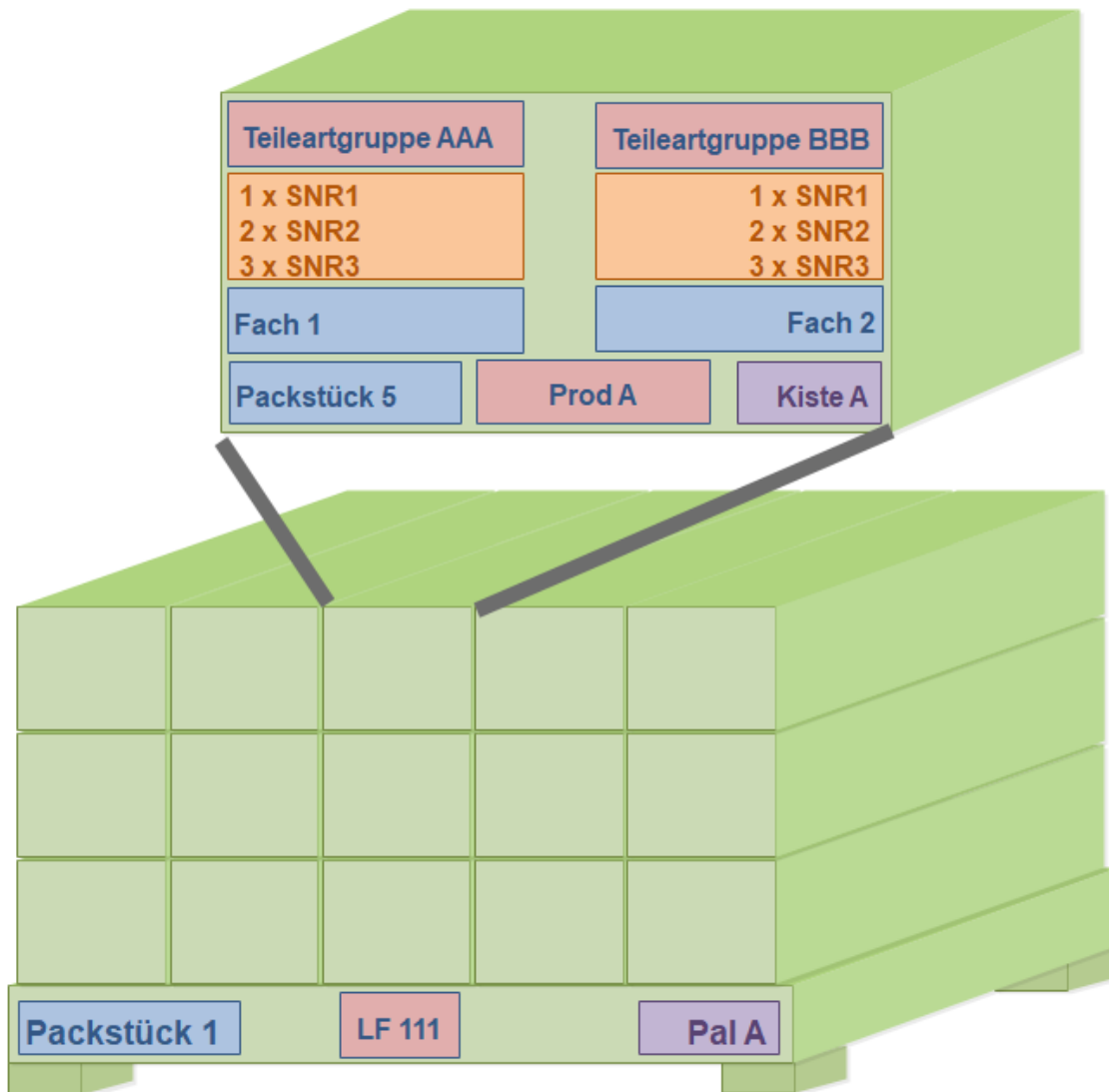
CPS+1++3'	Pallet
PAC+1+:35:AAC+Pal A:::92'	1 x pallet A
QTY+189:15:PCE'	Contains 15 packages
PCI+17+ggf. Versandmarkierung++4J:::5'	Optional shipping mark and type of label (JIS container with 1..n JIS packages)
GIN+ML+Packstück 1'	Identification: package 1
GIN+AW+Packstück 2+Packstück 3 +Packstück 4+Packstück 5 +Packstück 6'	Contains package 2, package 3, package 4, package 5, package 6,
GIN+AW+Packstück 7+Packstück 8 +Packstück 9+Packstück 10 +Packstück 11'	package 7, package 8, package 9, package 10, package 11,
GIN+AW+Packstück 12+Packstück 13 +Packstück 14+Packstück 15 +Packstück 16'	package 12, package 13, package 14, package 15 and package 16

CPS+2++2'	Intermediate level
PAC+1+:35:AAC+Kiste A::92'	1 x box A
QTY+189:4:PCE'	Contains 4 packages
PCI+17+ggf. Versandmarkierung++4J::5'	Optional shipping mark and type of label (JIS container with 1..n JIS packages)
GIN+ML+Packstück 5'	Identification: package 5
GIN+AW+Fach 1+Fach 2+Fach 3+Fach 4'	Contains compartment 1, compartment 2, compartment 3, compartment 4
CPS+3++1'	Inner level
PAC+1+:35+COPACK::92'	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5'	Single label
GIR+4+PROD A:AN'	Production number Prod A
GIN+ML+Fach 1'	Package ID: Compartment 1
LIN+++SNR1:IN'	Article number SNR1
QTY+12:1:PCE'	Delivery quantity 1
RFF+AAU:333'	Despatch advice no. 333
CPS+4++1'	Inner level
PAC+1+:35+COPACK::92'	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5'	Single label
GIR+4+PROD B:AN'	Production number Prod B
GIN+ML+Fach 2'	Package ID: Compartment 2
LIN+++SNR2:IN'	Article number SNR2
QTY+12:1:PCE'	Delivery quantity 1
RFF+AAU:333'	Despatch advice no. 333
CPS+5++1'	Inner level
PAC+1+:35+COPACK::92'	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5'	Single label
GIR+4+PROD C:AN'	Production number Prod C
GIN+ML+Fach 3'	Package ID: Compartment 3
LIN+++SNR3:IN'	Article number SNR3
QTY+12:1:PCE'	Delivery quantity 1
RFF+AAU:333'	Despatch advice no. 333
CPS+6++1'	Inner level
PAC+1+:35+COPACK::92'	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5'	Single label
GIR+4+PROD D:AN'	Production number Prod D
GIN+ML+Fach 4'	Package ID: Compartment 4

LIN+++SNR4:IN'	Article number SNR4
QTY+12:1:PCE'	Delivery quantity 1
RFF+AAU:333'	Despatch advice no. 333
CPS+7++2'	Intermediate level
PAC+1+:35:AAC+Kiste A::92'	1 x box A
QTY+189:4:PCE'	Contains 4 packages
...	etc.
CPS+22++2'	Intermediate level
PAC+1+:35:AAC+Kiste A::92'	1 x box A
QTY+189:4:PCE'	Contains 4 packages
PCI+17+ggf. Versandmarkierung++4J::5'	Optional shipping mark and type of label (JIS container with 1..n JIS packages)
GIN+ML+Packstück 25'	Identification: package 5
GIN+AW+Fach 21+Fach 22+Fach 23+Fach 24'	Contains compartment 21, compartment 22, compartment 23, compartment 24
CPS+3++1'	Inner level
PAC+1+:35+COPACK::92'	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5'	Single label
GIR+4+PROD A:AN'	Production number Prod A
GIN+ML+Fach 21'	Package ID: Compartment 21
LIN+++SNR1:IN'	Article number SNR1
QTY+12:1:PCE'	Delivery quantity 1
RFF+AAU:555'	Despatch advice no. 555
CPS+4++1'	Inner level
PAC+1+:35+COPACK::92'	Virtual packaging unit for COPACK
...	etc.
Continued with other KLTs	

2.12 Shipment: just in sequence - multiple KLTs on one pallet; one delivery note number for entire pallet; each KLT is assigned to one production number and contains two compartments for various part type groups with various part numbers

This section of the message describes one of the 15 KLTs. The section must be repeated for each KLT.



CPS+1++3'	Pallet
PAC+1+:35:AAC+Pal A::92'	1 x pallet A
QTY+189:15:PCE'	Contains 15 packages
PCI+17+ggf. Versandmarkierung++4J::5'	Optional shipping mark and type of label (JIS container with 1..n JIS packages)
GIN+ML+Packstück 1'	Identification: package 1
GIN+AW+Packstück 2+Packstück 3 +Packstück 4+Packstück 5 +Packstück 6'	Contains package 2, package 3, package 4, package 5, package 6,
GIN+AW+Packstück 7+Packstück 8 +Packstück 9+Packstück 10 +Packstück 11'	package 7, package 8, package 9, package 10, package 11,
GIN+AW+Packstück 12+Packstück 13 +Packstück 14+Packstück 15 +Packstück 16'	package 12, package 13, package 14, package 15 and package 16
CPS+2++2'	Intermediate level
PAC+1+:35:AAC+Kiste A::92'	1 x box A
QTY+189:2:PCE'	Contains 2 packages
PCI+17+ggf. Versandmarkierung++3J::5'	Optional shipping mark and type of label (JIS container with compartments)
GIN+ML+Packstück 5'	Identification: package 5
GIN+AW+Fach 1+Fach 2'	Contains compartment 1 and compartment 2
CPS+3++1'	Inner level
PAC+1+:35+COPACK::92'	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5'	Single label
GIR+4+PROD A:AN+AAA:XA'	Production number Prod A Part type group AAA
GIN+ML+Fach 1'	Package ID: Compartment 1
LIN+++SNR1:IN'	Article number SNR1
QTY+12:1:PCE'	Delivery quantity 1
RFF+AAU:111:1'	Despatch advice no. 111, item 1
LIN+++SNR2:IN'	Article number SNR2
QTY+12:2:PCE'	Delivery quantity 2
RFF+AAU:111:1'	Despatch advice no. 111, item 1
LIN+++SNR3:IN'	Article number SNR3
QTY+12:3:PCE'	Delivery quantity 3
RFF+AAU:111:1'	Despatch advice no. 111, item 1
CPS+4++1'	Inner level
PAC+1+:35+COPACK::92'	Virtual packaging unit for COPACK
PCI+17+ MODULLABEL JIS ++1J::5'	Single label

GIR+4+PROD A:AN+BBB:XA '	Production number Prod A Part type group BBB
GIN+ML+Fach 2 '	Package ID: Compartment 2
LIN+++SNR1:IN '	Article number SNR1
QTY+12:1:PCE '	Delivery quantity 1
RFF+AAU:111:2 '	Despatch advice no. 111, item 2
LIN+++SNR2:IN '	Article number SNR2
QTY+12:2:PCE '	Delivery quantity 2
RFF+AAU:111:2 '	Despatch advice no. 111, item 2
LIN+++SNR3:IN '	Article number SNR3
QTY+12:3:PCE '	Delivery quantity 3
RFF+AAU:111:2 '	Despatch advice no. 111, item 2
CPS+5++2 '	Intermediate level
PAC+1+:35:AAC+Kiste A::92 '	1 x box A
QTY+189:2:PCE '	Contains 4 packages
...	etc.
Continued with other KLTs	